

Thermal Dynamics Dynapak 110 Owners Manual

3.1 OPERATING CONTROLS

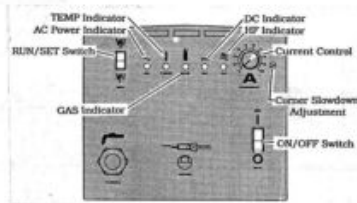


Figure 3-A Operating Controls

1. ON/OFF Switch
"ON" position activates control circuits.
2. RUN/SET Switch
"SET" position is used for setting input air pressure and purging gas lines. "RUN" position is used for torch operation.
3. AC Power Indicator
Indicates AC power is present when the ON/OFF switch is set to "ON".
4. Temperature Indicator
Indicates proper operating temperature. No light indicates overheating; the power supply must be allowed to cool.
5. Gas Pressure Indicator
Indicates adequate input gas pressure in "SET" position. No light indicates pressure is too low. Blinking light indicates pressure is too high.
6. DC Power Indicator
Indicates DC current is present and unit is ready for cutting.
7. HF Indicator
Indicates HF is present to initiate pilot arc. Light goes out when cutting arc is established and comes back on when cutting arc goes out and pilot resumes.
8. Current Control
Selects cutting amperage 15 to 40 amps. When actuated, this sets corner slowdown output to a percentage of the current control setting (for use in remote control interface installations only).
9. Corner Slowdown

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INSTALLATION

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